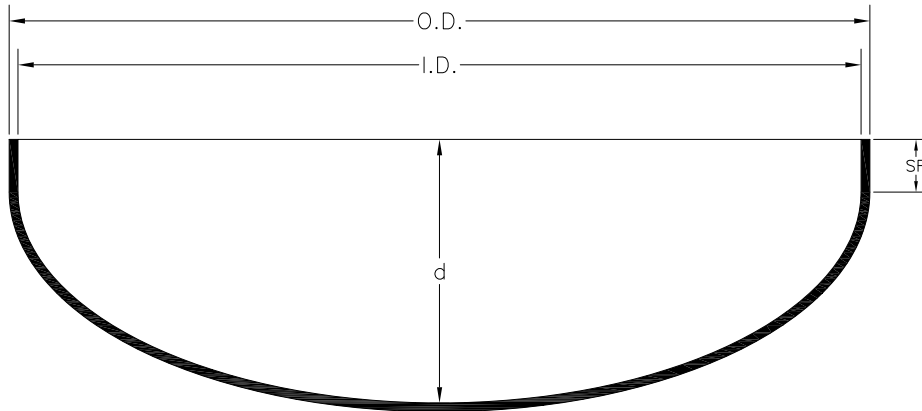


SEMI-ELLIPTICAL 2:1 HEADS



O.D. - Outside Diameter

I.D. - Inside Diameter

d - Inside Depth = $\frac{1}{4}$ of I.D. + SF

SF - Straight Flange

The chart on the following page lists standard stock sizes of Semi-Elliptical 2:1 heads and the approximate delivery time of non-stock sizes. This chart applies only to heads made from SA516 Grade 70 material. Heads made from stainless steel, chrome moly heads, and other materials are made to order.

Heads are stocked with a minimum 2" (51 mm) straight flange, however some size can be ordered with 5" (127 mm) maximum straight flange. Heads up to 192" I.D. are offered as true SE 2:1 shape. Heads greater than 192" I.D. are offered per ASME UG 32(c).

For sizing lists, see Standard Semi-Elliptical 2:1 Heads Chart.

STANDARD SEMI-ELLIPTICAL 2:1 HEADS

Nominal Thickness in Inches



		3/8	1/2	5/8	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	4	4 1/2	5	5 1/2	6 1/8	7	8	
Inches	mm	9.52	12.70	15.87	19.05	22.22	25.40	28.57	31.75	34.92	38.10	41.27	44.45	50.80	57.15	63.50	69.85	76.20	82.55	88.90	101.6	114.3	127.0	139.7	155.6	177.8	203.2	
8 5/8 OD	219	S	S	S	S	4	4	4	4	4	4	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	
10 3/4 OD	273	S	S	S	S	S	S	4	4	4	4	4	4	4	4	*	*	*	*	*	*	*	*	*	*	*	*	
12 3/4 OD	324	S	S	S	S	S	S	4	4	4	4	4	4	4	4	4	*	*	*	*	*	*	*	*	*	*	*	
14 OD	356	S	S	S	S	S	S	S	4	4	4	4	4	4	4	4	*	*	*	*	*	*	*	*	*	*	*	
16 OD	406	S	S	S	S	S	S	S	S	S	S	4	S	4	4	4	*	*	*	*	*	*	*	*	*	*	*	
18 OD	457	S	S	S	S	S	S	S	S	S	4	S	4	4	4	4	*	*	*	*	*	*	*	*	*	*	*	
20 OD/ID	508	S/4	S/4	S/4	S/4	S/4	S/4	S/4	S/4	S/4	S/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	-/4	-/4	*	*	*	*	*	*	*	
22 OD	559	S	S	S	4	S	4	4	4	4	4	4	4	4	4	4	4	4	*	*	*	*	*	*	*	*	*	
24 OD/ID	610	S/S	S/S	S/S	S/S	S/S	S/S	S/S	S/S	S/4	S/4	4/4	S/4	S/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	*	*	*	*	*	*	
26 OD	660	S	S	S	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	*	*	*	*	*	*	
28 OD	711	S	S	S	S	4	S	S	4	4	4	4	4	4	4	4	4	4	4	4	4	*	*	*	*	*	*	
30 OD/ID	762	S/S	S/S	S/4	S/S	S/S	S/S	S/S	S/S	S/4	S/4	S/4	S/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
32 OD	813	S	S	S	S	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
34 OD	864	S	S	S	S	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
36 OD/ID	914	S/S	S/S	S/S	S/S	S/S	S/S	S/S	S/S	S/S	S/S	4/4	S/4	S/4	S/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
42 OD/ID	1067	S/S	S/S	S/S	S/S	S/4	S/S	S/4	S/4	4/4	S/4	S/4	S/4	4/5	S/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
48 OD/ID	1219	S/S	S/S	S/S	S/S	4/5	S/S	S/5	S/4	4/4	S/4	4/4	S/4	S/5	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
54 OD/ID	1372	S/S	S/S	S/S	S/S	4/5	4/5	4/5	4/4	4/4	4/4	4/4	4/4	4/4	4/5	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
60 OD/ID	1524	S/S	S/S	S/S	S/S	S/4	4/4	4/4	S/5	S/5	4/4	4/4	4/5	4/5	4/5	4/5	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
66 OD/ID	1676	4/5	4/5	4/5	4/5	4/5	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
72 OD/ID	1829	S/S	S/S	S/S	S/S	S/S	4/5	4/5	4/5	4/5	4/5	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
78 OD/ID	1981	S/S	S/S	S/S	S/S	4/4	4/4	4/4	4/5	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	4/4	
84 OD/ID	2134	S/S	S/S	S/S	S/S	S/S	4/4	4/4	4/4	4/4	4/4	4/4	4/4	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
90 OD/ID	2286	4/4	S/S	4/4	S/S	S/S	4/4	4/4	4/4	4/4	4/4	4/4	4/4	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
96 OD/ID	2438	S/S	S/S	S/S	S/S	S/S	S/5	S/5	4/4	4/4	4/4	4/4	4/4	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
102 OD/ID	2591	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
108 OD/ID	2743	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
114 OD/ID	2896	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
120 OD/ID	3048	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
126 OD/ID	3200	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	
132 OD/ID	3353	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	*	*	*	*	*	*	*	*	
138 OD/ID	3505	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	*	*	*	*	*	*	*	*	
144 OD/ID	3658	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	6/6	*	*	*	*	*	*	*	*	
150 OD/ID	3810	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
156 OD/ID	3962	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
162 OD/ID	4115	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
168 OD/ID	4267	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
174 OD/ID	4420	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
180 OD/ID	4572	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
186 OD/ID	4724	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
192 OD/ID	4877	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
198 OD/ID	5029	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
204 OD/ID	5182	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
210 OD/ID	5334	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
216 OD/ID	5486	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
222 OD/ID	5639	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
228 OD/ID	5791	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
234 OD/ID	5944	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
240 OD/ID	6096	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
↓ (in 6" increments)																												
288 OD/ID	7315	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*